



#### IMPORTANT

"This instruction manual contains important information necessary for the proper assembly and safe use of the Survival Still." "Read and follow all warnings and instructions before assembling and using the Survival Still." "Follow all warnings and instructions when using this appliance." "Keep this manual for future reference."

If you have questions about assembly, or operation of the Survival Still, please email info@survivalstill.com or call 402-500-0250.

#### **CONGRATULATIONS!**

Please allow me to congratulate you on your purchase of the Survival Still emergency distilled drinking water system.

An emergency can happen at any time. After Hurricane Andrew, thousands of homes were without a safe supply of water for over a month. The Northeast Blackout of 2003 shut down water treatment plants and caused tap water to be contaminated with raw sewage, in some places this problem lasted for weeks. A massive earthquake in California or elsewhere could shatter infrastructure, leaving millions stranded and without a supply of food and safe drinking water.



The White House has repeatedly warned of the threat of terrorism against our water supplies and the need for individuals to prepare themselves. Today, even more significant threats are possible from cyber attacks or EMPs (Electro-Magnetic Pulse) that have the potential to critically damage our electric grid. Without power, the municipal water treatment systems may not work. Without a supply of safe drinking water, you could quickly become severely ill right at the time that your family needs you the most.

In most cases, biological contamination of the water supply is the most serious type of water emergency and if present can quickly cause severe illness or even death. The Japanese Fuku-shima Nuclear accident, however, demonstrates that water can also become severely contaminated with other types of contaminants, including toxic metals, chemicals or even radioactive contaminants.

While storing bottles of water may be an adequate solution for a short period of time, stored water can quickly be exhausted during an emergency. There is no guarantee that a crisis will be short term, nor is there a guarantee that the government will be able to promptly respond to help you.

The Survival Still is a solution that allows you to take water from many different sources, such as a pool, a river, a stream and even the ocean, and purify it to the highest standards for the life of the unit, as long as you have an adequate heat source.

The vast majority of emergency drinking water systems on the market do NOT even meet the recommendations of the Red Cross, FEMA or the AWWA (American Water Works Association) for treating water during an emergency. The Survival Still does. The Survival Still is made from 18 gauge, heavy-duty stainless steel, it's rounded shape gives it amazing inherent strength, and it has no moving parts that could break down, which means that the Survival Still could last a very long time if you take care of it. It doesn't ever need replacement filters, and it will continue to produce excellent quality water for the life of the system.

The Survival Still is a culmination of my 20 years in the distillation industry, 10 years of design work and over 60 different iterations before coming up with the current design. This product is my passion and my mission in life!

Thank you for your purchase. Please spread the word to your friends and loved ones!

Sincerely,

## TABLE OF CONTENTS

Cautions & Warnings	3
Jnderstanding Distillation	6
Distillation is Recommended by FEMA and the Red Cross	<u>6</u>
The Distillation Process in Nature	6
Some Key Advantages of Distillation	<u>6</u>
How the Survival Still Works	7
Components of the Survival Still	8
Additional Materials that You Will Need	8
Selecting the Right Bottom Pot	9
Selecting the Right Top Pot	9
Selecting the Right Heat Source	10
۲ips for Selecting the Best Water to Purify	10
Preparing for First Time Use	10
Jsing the Survival Still (Operational Instructions)	11
Maintenance	12
Glossary of Terms	<u>1</u> 3
Narranty	14



## **1. TO PREVENT PERSONAL INJURY OR PROPERTY DAMAGE, READ AND FOLLOW THE INSTRUCTIONS AND/OR WARNINGS IN THIS OWNER'S MANUAL BEFORE USE.**

2. Never operate this device unattended.

3. If you have not read this entire manual and all of the warnings you are not qualified to operate this device.

4. Because boiling water is generated in the operation of the Survival Still, basic safety precautions should always be followed to avoid risk of burns from hot steam and scalding water, especially when children are present.

5. The Survival Still is recommended for use with potable water only. FEMA (the Federal Emergency Management Agency), the American Red Cross and the American Water Works Association recommend using a distiller to treat water during an emergency. They do not recommend filters. The Survival Still can be used to convert sea water into high purity drinking water.

6. USE NON-POTABLE WATER IN THE SURVIVAL STILL AT YOUR OWN RISK.

7. Water in the Distiller is heated to boiling (212° F) and may be turned into steam. Even hot water can cause severe burns. Steam and hot, boiling water will scald the skin and result in severe burns. For burns caused by hot, boiling water or steam ALWAYS seek immediate medical attention.

# 🕂 DANGER

#### TO AVOID RISK OF SEVERE BURNS:

1. NEVER allow children or persons with reduced physical, sensory or mental capabilities to operate the Distiller.

2. Keep children and pets away from the Distiller at all times. Warn others of possible risks.

3. DO NOT place near the edge of a surface where Distiller can be bumped or pulled down on someone. Be sure silicone distillate tubing is positioned so that Distiller cannot be pulled down on someone. Boiling water or steam can cause severe burns.

4. NEVER change position or location of Distiller while it is operating or cooling.

5. WAIT at least one hour after a cycle is finished or interrupted before moving Distiller. Water in the boiler assembly is heated to boiling (212° F) and can cause severe burns.

6. DO NOT remove or rotate the Survival Still assembly while Distiller is operating or cooling. Boiling water or steam can cause severe burns. Let cool at least one hour after a cycle is finished or interrupted before removing the Survival Still assembly.

7. DO NOT touch hot surfaces. Always use insulated, waterproof oven mitts when handling hot components.

8. Operate in a well-ventilated area. Provide adequate air space (at least 6-8 inches from walls or cabinets) when in use.

9. The Survival Still should be used with a controllable heat source, meaning that you can quickly turn the heat on and off. Using an uncontrolled heat source that cannot be turned off as desired greatly increases the risks of burns. Use the Survival Still on an uncontrolled heat source at your own risk.

10. DO NOT place in a heated oven.

11. DO NOT place, store, or stack anything on top or against sides of Distiller while in operation.

12. DO NOT operate after a malfunction, or if the Distiller has been damaged in any manner. Return to an authorized dealer or authorized service facility for examination, repair, or replacement.

13. Never distill any compound that is flammable or explosive.

14. The Survival Still is not intended to distill alcohol or any other liquid. Attempting to distill alcohol in the Survival Still could result in fire, explosion or poisoning.

15. DO NOT operate distiller if the warning labels are not affixed .

16. The Distilled Water in the Collection Vessel will be very hot. Do not consume or handle until it has had a chance to cool down.

#### **GENERAL CAUTIONS**

1. Do NOT leave the Survival Still unattended while in use. The user must remain in the immediate area of the product and have a clear view of the product at all times during operation.

2. The use of alcohol, prescription or non-prescription drugs may impair your ability to properly assemble and/or safely operate the Survival Still.

3. ALWAYS operate on a flat, level, stable and well-supported heating surface. DO NOT operate in a moving vehicle.

4. The Survival Still is intended for emergencies only.

5. Never overflow the Bottom or Top Pot.

6. When collecting water to be purified, always select the cleanest water available to you at the time.

7. No claim is made that the Survival Still is perfect or that it will remove all contaminants.

8. Make sure all components are secure and that the Collection Vessel is properly positioned for operation with Distillate Tube in place.

9. For efficient operation fill the lower pot with 3 liters of water to distill 24 ounces.

10. Use only clean, sterile container as the Collection Vessel.

11. DO NOT operate distiller if the warning labels are not affixed .

12. The heat source should not have high flames.

13. NEVER operate without water in the Bottom or Top Pot. Permanent damage and superheating may occur.

14. Water in the Top and Bottom Pot does not become purified. DO NOT DRINK!

## UNDERSTANDING DISTILLATION

The Survival Still treats water using distillation technology. Distillation is the process of bringing water to a boil, and then separating and cooling the steam back into liquid, distilled water. This process of evaporation, condensation and precipitation is called phase change. Distillation is recognized by scientists around the world as an extremely effective method for purifying water.

## FEMA & THE RED CROSS RECOMMEND DISTILLATION

There are many different technologies for cleaning water, but not all technologies should be used during an emergency situation.

There are two primary official documents that instruct people how to treat water during an emergency; the first document is published jointly by FEMA and the American Red Cross and the second is published by the American Water Works Association (attached). Both documents instruct people that there are only three treatment methods that can be relied upon during an emergency; the first method is prolonged boiling of water, the second is chemical disinfection and the third method is distillation. Filters of any kind are not recommended during an emergency because they cannot be relied upon to treat microbiologically contaminated water.

Of the three treatment methods recommended by FEMA and the Red Cross, distillation is the only process that produces high-purity, sterile water, kills AND removes biological contaminants and desalinates ocean water. Distillation does not require filters and will produce



consistent results for the life of the device. To download the document from the Red Cross, go to www. SurvivalStill.com or www.redcross.org/ images/ MEDIA\_CustomProductCatalog/ m4440181\_Food\_and\_ Water-English.revised\_7-09.pdf.

## **DISTILLATION IN NATURE**

Nature purifies water through a process known as the hydrologic cycle. This cycle is actually the source of all fresh water on the planet, from lakes, rivers, streams, glaciers and even underground aquifers. Distillation duplicates the natural process of phase-change, which is evaporation, condensation and precipitation.

First, boil the raw water. Boiling water is an extremely effective way to kill bacteria and other biological contaminants. Boiling also converts water from a liquid to a vapor. When water changes to a gas most contaminants stay behind (to be drained away later) while the pure steam rises.

Second, capture the pure steam and separate it.

Third, cool the steam down, thereby turning it back into pure, sterile distilled water.

## **HOW THE SURVIVAL STILL WORKS**

**IMPORTANT NOTE**: The purpose of this section is to give you a basic understanding of how the device works, not to provide operating instructions on how to use the Survival Still. For operating instructions, refer to section "Using the Survival Still".

1. The Survival Still is a device that allows you to turn standard cooking pots into a highly effective water distillation system. The Survival Still is not a self contained device, but rather it is designed to use with pots and other materials that you provide.

2. To operate the Survival Still you will need two appropriate pots. One pot will be the Bottom Pot and the other Pot will be the Top Pot. You will also need a controllable heat source, a collection vessel, a clean towel and oven mitts.

3. The Bottom Pot is where you put water that you want to purify. You will put approximately 3 liters of water in this pot and will bring it to a boil. Boiling the water does three things. First, it kills bacteria, parasites, and any other biological contaminants in the water. Second, it releases any trapped gases

or anything with a lower boiling point than water. Third, it converts liquid water into pure steam, thereby leaving the contaminants behind in the pot.

4. After the water is at a boil, you will place the Survival Still on top of the Bottom Pot. The Survival Still primarily does three things. First of all, it acts as a very effective baffle, which means that it separates the pure steam from the splashes of contaminated water. Second, it directs the steam to the bottom of the top pot, where it condenses back into liquid water. Third, it channels the distilled water out the Distillate Tube and into the Collection Vessel.

5. The steam will rise, pass through the Lower Piece into the Forced Air Gap. From there it will travel through the holes on the Upper Piece and it will come in contact with the bottom of the Top Pot.

6. If any contaminated water splashes up into the Forced Air Gap, it will drain back into the lower pot and will not have access to the Condensing Area.



7. The Top Pot contains water and sits on top of the Survival Still. The Top Pot is the cooling mechanism that allows the steam to turn back into liquid, distilled water.

8. When the steam comes in contact with the bottom of the Top Pot, the energy (heat) from the steam will be transferred through the metal to the water in the Top Pot, and the steam will condense into liquid distilled water. The condensed liquid water will then drip down onto the Upper Piece of the Survival Still and will flow through the Distillate Tube into the Collection Vessel.

9. The Collection Vessel, which is a glass or some other suitable container, will contain the distilled water.

10. The Survival Still purifies water in batches, which means that it will purify water 24 ounces at a time. After the Survival Still has produced 24 ounces, you should allow the system to cool down and then replace the water in the Top and Bottom Pot before operating it again.

## **COMPONENTS OF THE SURVIVAL STILL**

The Survival Still consists of the following...

- 1. An Upper Piece
- 2. A Lower Piece
- 3. A Distillate Tube
- 4. An Owner's Manual



## **ADDITIONAL MATERIALS YOU WILL NEED**

The Survival Still is not a self-contained device, but rather it is designed to work in conjunction with additional materials that you provide. You will need the following materials to operate the Survival Still.

- A Bottom Pot. (See section on Selecting the Right Bottom Pot)
- A Top Pot. Specs. (See section on Selecting the Right Top Pot)

• A Collection Vessel, such as a glass or glass measuring container. The Collection Container should be able to hold at least 30 ounces of water.

- A Clean Towel.
- A Heat Source. (See section on Selecting the Right Top Pot)
- Waterproof Oven Mitts

## **SELECTING THE RIGHT BOTTOM POT**

The Bottom Pot for the Survival Still should meet the following criteria.

- It should be in good condition and be undamaged. The handles should be intact and strong.
- The pot should not be warped, and should sit on a flat surface without wobble. The Survival Still should be able to sit on top of the pot without wobble.
- No part of the handles can be higher than the top of the pot. If the handles rise above the top of the pot it will not allow a stable surface for the Survival Still to sit on.
- The pot must provide a stable base for the Survival Still and the Top Pot.
- The upper rim of the pot should have the maximum outside diameter of 11 inches and the minimum inside diameter of 9 1/8 inches.
- The Survival Still should sit securely on top of the pot.
- WARNING: DO NOT USE ANY POTS THAT DON'T MEET THESE CRITERIA OR ARE UNSTABLE IN ANY WAY OR YOU RISK SERIOUS BURNS.

#### **SELECTING THE RIGHT TOP POT**

The Top Pot for the Survival Still should meet the following criteria.

- It should be in good condition and be undamaged. The handles should be intact and strong.
- The pot should not be warped, and should sit on a flat surface without wobble.
- The top pot should be made of stainless steel. Use of any other material for the top pot is at your own risk.
- The top pot should hold at least 8 quarts of water, and a maximum of 12 quarts of water.
- The bottom of the pot should have the maximum outside diameter of 9 5/8 inches and the minimum outside diameter of 8 5/8 inches.
- The pot should fit securely on top of the Survival Still.
- WARNING: DO NOT USE ANY POTS THAT DON'T MEET THESE CRITERIA OR ARE UNSTABLE IN ANY WAY OR YOU RISK SERIOUS BURNS.

## **SELECTING THE RIGHT HEAT SOURCE**

The Heat Source for the Survival Still should meet the following criteria.

- It should be able to bring water to a rolling, consistent boil.
- It MUST provide a stable foundation for the pots and the Survival Still. This stable surface area must be larger than the bottom pot.
- It should be a controllable heat source, so that you can adjust the temperature and turn off the heat when needed. Controllable heat sources would include propane, kerosene stoves, an electric stove a gas stove or a gas grill.
- WARNING: IF YOU CHOOSE TO USE AN UNCONTROLLED HEAT SOURCE THAT YOU CANNOT TURN OFF WHEN THE DISTILLATION PROCESS IS DONE, YOU DO SO AT YOUR OWN RISK. UNCONTROLLED HEAT SOURCES INCREASE THE RISK OF BURNS.

#### **TIPS FOR SELECTING WATER TO PURIFY**

Water that you are choosing to purify should meet the following criteria...

- It should be potable water or ocean water.
- It should not have an oil slick or visible chemicals floating on it.
- WARNING: IF YOU CHOOSE TO USE NON-POTABLE WATER IN THE SURVIVAL STILL YOU DO SO AT YOUR OWN RISK. THE SURVIVAL STILL IS NOT PERFECT AND NO CLAIMS ARE MADE THAT IT WILL REMOVE ALL CONTAMINANTS.

#### **PREPARING FOR FIRST TIME USE**

#### Cleaning Collection Vessel (Not included)

Thoroughly clean the Collection Vessel with dish soap and then dry. Then sanitize the Collection Vessel by adding 6 ounces (180 ml) of 3 percent hydrogen peroxide with 1 gallon of hot purified water. Seal collection/storage container with cap and shake vigorously. Let stand twenty minutes, then drain. Rinse thoroughly with purified water.

#### Cleaning Upper and Lower Pieces of the Survival Still.

Hand wash both the Upper and Lower Pieces of the Survival Still with soap and water. Rinse thoroughly. Wipe with a clean, soft cloth or sponge to dry.

#### Cleaning the Top Pot (Not included).

The outside sides and bottom of the Top Pot should be very clean. Wash with soap and water. Rinse thoroughly. Dry carefully.

## **USING THE SURVIVAL STILL (OPERATIONAL INSTRUCTIONS)**

Discard the first two cycles of distilled water as it may contain some harmless matter from manufacturing and/or packaging. The Survival Still should be operated outdoors.

1. Place Bottom Pot on a flat, level, well-supported, stable heating surface. Be sure to center on heat source.

2. Fill Bottom Pot with approximately 3 liters (slightly less than 1 gallon) of Source Water.

3. Bring the water in the Bottom Pot to a rolling boil. Allow the water to boil until any strong smells are gone from the water, at least 5 to 7 minutes. IMPORTANT NOTE: This operation should be done in a well ventilated area.

4. Using waterproof oven mitts, place the Lower Piece on top of the Bottom Pot. Make sure that the Lower Piece is stable on the Bottom Pot.

5. Make sure that the Distillate Tube is securely attached to the hole in the Upper Piece.

6. Using waterproof oven mitts, place the Upper Piece on the top of the Lower Piece so that it is properly secured into place and that the Distillate Tube goes straight into the Collection Vessel. WARNING: DO NOT ROTATE THE UPPER PIECE AFTER THE TOP POT IS ON THE SURVIVAL STILL.

7. Place the Collection Vessel so that it is at least 18 inches away from the Heat Source, on a stable foundation and positioned in a location that allows for easy draining from the Distillate Tube. The Collection Vessel must be positioned lower than the Survival Still so that the Distillate Tube lays in a downward slope into the Collection Vessel. The Distillate tube should not create a seal with the Collection Vessel, which would create back pressure and prevent the Survival Still from working properly.

8. You should cut the Distillate Tube to the proper length to drain into the Collection Vessel while maintaining a downward slope in the Distillate Tube.

9. Place the clean towel on a clean, dry surface no closer than 5 feet to the heat source and no further than 10 feet from the heat source.

10. Fill the Top Pot with water and place it in on the clean towel. Do not ever put the Top Pot on any surface other than the clean towel, because the bottom of the Top Pot will come in direct contact with the distilled water. Use the edges of the towel to dry the sides of the Top Pot.

11. Carefully lift the Top Pot and place onto the Upper Piece of the Survival Still. Do not spill water or drip water down the side of the Top Pot.

12. The Survival Still should start producing distilled water within 10 minutes. WARNING: DO NOT LEAVE THE SURVIVAL STILL UNATTENDED. CONTINUALLY MONITOR THE PROGRESS OF THE SURVIVAL STILL. DO NOT ALLOW THE BOTTOM POT TO BOIL DRY.

13. The Survival Still should produce 24 ounces of water within 30 minutes or faster. The actual production speed will depend on how hot the heat source is. WARNING: THE DISTILLED WATER IN THE COLLECTION VESSEL WILL BE VERY HOT. DO NOT DRINK OR HANDLE THE COLLECTION VESSEL UNTIL IT COOLS DOWN.

14. If you are using a controllable heat source, turn the heat source off after the Survival Still has made 24 ounces of distilled water in the Collection Vessel and let the Survival Still and pots cool for one hour. Using two hands and waterproof oven mitts on each hand, carefully lift the Top Pot off the Survival Still and place

## **USING THE SURVIVAL STILL (OPERATIONAL INSTRUCTIONS)**

it onto the clean towel. Then, using two hands and waterproof oven mitts on each hand, lift the Survival Still off the Bottom Pot and set it aside. Finally, remove the Bottom Pot and set it aside. WARNING: THE TOP AND BOTTOM POT AND THE SURVIVAL STILL COULD BE EXTREMELY HOT AND THERE IS A CHANCE THAT YOU COULD GET SERIOUSLY BURNED BY STEAM OR HOT WATER. NEVER TRY TO LIFT THE BOTTOM POT, SURVIVAL STILL AND TOP POT AT THE SAME TIME. NEVER TRY TO LIFT THE SURVIVAL STILL AND THE TOP POT AT THE SAME TIME. NEVER TRY TO LIFT THE SURVIVAL STILL AND THE POTS AND THE SURVIVAL STILL WITH TWO HANDS, USE WATERPROOF OVEN MITTS AND HOLD THEM LEVEL.

15. WARNING: IF YOU ARE USING AN UNCONTROLLABLE HEAT SOURCE THAT YOU CAN'T SIMPLY TURN OFF, SUCH AS A CHARCOAL FIRE, TAKE EXTRA PRECAUTIONS, BECAUSE CHANCE FOR BURNS FROM STEAM, HOT METAL OR BOILING WATER COULD BE SIGNIFICANT. After the Survival Still has produced 24 ounces of distilled water in the Collection Vessel, using two hands and waterproof oven mitts on each hand, carefully lift the Top Pot off the Survival Still and place it onto the clean towel. Then, using two hands and waterproof oven mitts on each hand, lift the Survival Still off the Bottom Pot and set it aside. Finally, remove the Bottom Pot and set it aside. WARNING: THE TOP AND BOTTOM POT AND THE SURVIVAL STILL COULD BE EXTREMELY HOT AND THERE IS A CHANCE THAT YOU COULD GET SERIOUSLY BURNED BY STEAM OR HOT WATER. NEVER TRY TO LIFT THE BOTTOM POT, SURVIVAL STILL AND TOP POT AT THE SAME TIME! ALWAYS HOLD THE POTS AND THE SURVIVAL STILL WITH TWO HANDS, USE WATERPROOF OVEN MITTS AND HOLD THEM LEVEL.

#### MAINTENANCE

#### Cleaning Collection Vessel (Not included)

Thoroughly clean the Collection Vessel with dish soap and then dry. Then sanitize the Collection Vessel by adding 6 ounces (180 ml) of 3 percent hydrogen peroxide with 1 gallon of hot purified water. Seal collection/ storage container with cap and shake vigorously. Let stand twenty minutes, then drain. Rinse thoroughly with purified water.

Cleaning Upper and Lower Pieces of the Survival Still.

Hand wash both the Upper and Lower Pieces of the Survival Still with soap and water. Rinse thoroughly. Wipe with a clean, soft cloth or sponge to dry.

#### Cleaning the Top Pot (Not included).

The outside sides and bottom of the Top Pot should be very clean. Wash with soap and water. Rinse thoroughly. Dry carefully.

#### Cleaning the Bottom Pot (Not included).

The Bottom Pot could develop build-up over time. Mild to Moderate build-up should not affect the performance of the Survival Still, but severe build-up may. This build-up can, however, damage your pot. In order to reduce the amount of build-up in the Bottom Pot, be sure to dump the left over water out before filling it up for another use. This prevents the contaminants from becoming too concentrated in the water. Keep the Bottom Pot clean by washing it. If there is build-up over time in the Bottom Pot, how you remove this build-up depends upon the material that the pot is made out of. Refer to the proper care guide for your pot.

#### **Glossary of Terms**

**Upper Piece**. The Upper Piece of the Survival Still is design to sit directly on the Lower Piece of the Survival Still unit.

**Lower Piece**. The Lower Piece of the Survival Still is shaped like an inverted cone with a hole in the center. It is designed to sit on a Bottom Pot

**Bottom Pot.** A stock pot with a flat top rim with a diameter between 9 and 11 inches.

**Top Pot.** A tall stock pot with a diameter between 8½ and 9½ inches which sits flat on the Upper Section of the Survival Still

**Distillate.** Water produced from the Survival Still and collected in a clean vessel which has not be in contact with the potentially contaminated Source Water.

**Distillate Tube.** The medical grade silicone tube into which the Distilled Water flows to reach the Collection Vessel.

**Distilled Water.** High purity water purified by the distillation process.

**Phase Change.** Term used when a substance changes form. H2O has 3 phases: Solid (ice), liquid (water) and vapor (steam)

**Source Water.** The Survival Still is recommended for use with potable water. FEMA, the American Red Cross and the American Water Works Association recommend using a distiller during an emergency. They do not recommend filters. You can also use swimming pool water, spa-water and even sea-water when these are your best sources of water in an emergency.

**Survival Still.** A combination of the Lower Piece, the Upper Piece and the Distillate Tube scientifically designed to collect steam from boiling water while eliminating "splash over" water droplets that may contain contaminants from the boiling water.

Forced Air Gap. The area between the Upper Piece and the Lower Piece of the Survival Still.

**Condensing Area**. In the Survival Still the Condensing Area is the flat bottom surface of the Top Pot. This surface has cold water on the top side and steam on the under-side. When the steam comes into contact with the cold surface it condenses and forms droplets of distilled water that are captured and flow down the Silicone Tube to the collection vessel.

Heat Source. A source of heat to boil the Source Water.

**Controlled Heat Source**: A heat source that can be turned on or off and the temperture can be adjusted.

## The Best Guarantees in the Industry

GAEMRIC, INC. is committed to developing products of superior design, performance and value. We pride ourselves on developing an ongoing, lifelong relationship with you, our customer. Due to our extreme confidence in our products and our insatiable desire to deliver only the highest level of service, we have created the most comprehensive warranty and performance guarantee in the industry.

#### SURVIVAL STILL LIMITED LIFETIME WARRANTY

Each Survival Still<sup>®</sup> is fully warranted to the original owner against defects in materials and workmanship for the lifetime of the product. If a Survival Still ever fails due to a manufacturing defect, we will repair the product, without charge, or replace it, at our discretion. This warranty covers the stainless steel top and bottom components of the Survival Still only, and does not include the tubing, labeling or other components. This warranty does not cover damage caused by accident, improper care, negligence, misuse, abuse or alteration or Acts of God. GAEMRIC, INC. DISCLAIMS ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE AND IN NO EVENT SHALL GAEMRIC, INC. BE LIABLE FOR CONSEQUENTIAL DAMAGES.

Prior approval and a return of goods authorization (RGA) number are required for all returned merchandise. To receive a RGA number, contact warranty@survivalstill.com and wait for approval and shipping instructions. Any returned merchandise must be accompanied by a copy of the original purchase receipt. All freight charges are responsibility of customer, and all shipments must be pre-paid and insured. GAEMRIC, INC. cannot be liable for lost in-bound packages.

This warranty gives you specific legal rights; you may have other rights, which vary from state to state. This warranty policy supersedes all previous warranty policies.

#### LIFETIME PERFORMANCE GUARANTEE

The Survival Still is guaranteed to provide high-purity, distilled water for the life of the device, without deterioration in the quality of water produced, provided the user adheres to manufacturer instructions. Furthermore, the Survival Still is guaranteed to convert salt water from the ocean into high-purity drinking water for the life of the device.

If the Survival Still ever fails to produce high-purity distilled water while being operated in accordance with the manufacturer's instructions and this failure can be replicated or proven, GAEMRIC, INC. will repair the product, without charge, or replace it, at our discretion. All such claims of any nature are barred if the product was not used or maintained in accordance to manufacturer's instructions, has been altered, damaged or in any way physically changed, or subjected to abuse, misuse, negligence or accident. GAEMRIC, INC. disclaims any implied warranty of merchantability or fitness for a particular purpose and in no event shall GAEMRIC, INC. be liable for consequential damages.

All Warranties and Guarantees are only valid in the USA.

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